



Additional Information for Metric No. 2.5.1

2.5.1 Mechanism of internal assessment is transparent and robust in terms of frequency and mode.

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ISO 9001:2015 academic process manual clause no ACA.PR/o6



ACA/PR/06	Conduction of Internal, Midterm / Term-end Examination		
Rev.: 00 Date: 15.06.2018	Clause: 8.5.1, 8.6	Page: 01 / 01	

Input	Brief abstracts, Time table, Syllabus coverage.
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Sr. No.	Activity	Owner	Process Out put
1	Decide schedule for conduction of Internal, Midterm / Term-end examination	CEO	Faculty wise Examination Schedule
2	Issuing the notice of timetable to students	CEO	Notice
3	Preparation of examination's stationery	CEO	Stationery
4	Setting the question paper	Faculty	Question paper
5	Conduction of examination as per schedule	HoD	--
6	Assessment of the paper and preparation of results	Faculty	--
7	Communicate, Display and obtain acknowledgement of results from students	HoD & Faculty	Result sheet

Output	Identification of improvement areas and remedial measures
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Process Monitoring & Measurement					
Parameter	Indicator	Measurement Methodology	Frequency of Monitoring	Responsibility	Documented information
Execution of Internal, Midterm / Term-end as per schedule	Plan V/s actual	Plan V/s actual of Internal, Midterm / Term-end	After every exams	CEO / HOD	Academic Calendar



1. Internal Exam Time Table (sample copy)

Mula Education Society's
Arts, Commerce & Science College, Sonai.

Department of Examination

ACA – R-28	Test Time Table	Academic Year: 2022-23
Rev : 00	(Internal Assessment Test / Terminal Exam / Tutorial)	Annual /Semester:
Date: 15.06.2018		Date: 4/11/2022
Ref: MES ACSC ACA		

All the students of FY/SY/TY B.A. are hereby informed that the following is the schedule for the Internal Test- Semester I to be conducted from 14/11/2022 to 19/11/2022 . All Students should remain present compulsorily .

All Lectures will be conducted as per the time table except the test Period .

Day and Date	Class	Period I 8-00 to 8-50	Period II 8-50 to 9-40	Period III 9-50 to 10-40	Period IV 10-40 to 11-30
14/11/2022	F. Y. B. A	Marathi	-----	-----	-----
	S. Y. B. A.	-----	History G2	-----	All SEC-1
	T. Y. B. A	-----	Geography G3	-----	Hindi G3 Eco -G3
15/11/2022	F. Y. B. A	-----	Political Science	-----	-----
	S. Y. B. A.	AllSEC/S 1	-----	-----	Political Science G2
	T. Y. B. A	History G 3	All DSE3/S3	-----	English G.3
16/11/2022	F. Y. B. A	Com. English	-----	-----	-----
	S. Y. B. A.	-----	Marathi G.2	-----	English G.2
	T. Y. B. A	-----	-----	-----	-----
17/11/2022	F. Y. B. A	Hindi g-1/Eco G.1	-----	Opp.English	-----
	S. Y. B. A.	DSE /S2	-----	-----	Hindi G2/Eco G2
	T. Y. B. A	Com. English	-----	-----	-----
18/11/2022	F. Y. B. A	-----	-----	Geography G1	-----
	S. Y. B. A.	-----	-----	Geography G2	-----
	T. Y. B. A	-----	DSE./S4	-----	Political Science G3
19/11/2022	F. Y. B. A	-----	History G.1	-----	-----
	S. Y. B. A.	-----	Com .English	-----	-----
	T. Y. B. A	-----	-----	Marathi G3	-----

CEO

Mula Education Society's
Art's, Commerce & Science College,
Sonai, Tal. Newasa, Dist. Ahmednagar, Pin-414105

PRINCIPAL
Mula Education Society's
Art's, Commerce & Science College, Sonai
Tal. Newasa, Dist. Ahmednagar, Pin 414105



Mula Education Society's
Arts, Commerce & Science College, Sonai
Time table of Internal Examination for B.Sc. Nov. 2022
Semester I/III/V

Day & Date	Class	Period I 8.00-8.50	Period II 8.50-9.40	Period III 9.50-10.40	Period IV 10.40-11.30
Monday 14.11.2022	FYBSc	Zoo-I/ Maths-I	Zoo-II/ Maths-II	--	--
	SYBSc	--	--	Che - I	Che - II
	TYBSc	--	--	Paper - I	Paper - II
Tuesday 15.11.2022	FYBSc	Phy - I/ Geo - I	Phy - II/ Geo - II	--	--
	SYBSc	--	--	Bot - I/ Maths - I	Bot - II/ Maths - II
	TYBSc	--	--	Paper - III	Paper - IV
Wednesday 16.11.2022	FYBSc	Che - I	Che - II	--	--
	SYBSc	--	--	Geo - I	Geo - II
	TYBSc	--	--	Paper - V	Paper - VI
Thursday 17.11.2022	FYBSc	Bot - I	Bot - II	--	--
	SYBSc	--	--	Zoo - I/ Phy - I	Zoo - II/ Phy - II
	TYBSc	--	--	SEC - I	SEC - II
Friday 18.11.2022	SYBSc	Marathi/ English	--	--	--

Important instructions:

- 1) It is compulsory to all the students to attend internal examination as per above time table, as there will be no second internal examination.
- 2) The obtained marks in above internal examination will be treated final and submitted to University.
- 3) All the papers will be of 10 marks each.
- 4) Answers are to be written on the question paper itself.
- 5) Pattern of question paper will be as per guidelines of University.
- 6) For any clarification, students should contact their subject teachers.
- 7) The examination will be held in regular classrooms.

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Mula Education Society's
Arts, Commerce & Science College, Sonai
Department of Botany (P.G.)

ACA – R-28

Rev : 00

Date: 15/06/2018

Test Time Table

Academic Year: 2022 – 23 (Term-II)

Semester: II & IV

Ref: MES/ACSC/ACA/

Date: 06/05/2023

M.Sc. Part –I & -II Botany (Credit Pattern 2019)
Internal Theory Examination Time Table

Students of M.Sc. Part –I & -II Botany (Credit Pattern 2019) are informed that their *Internal Theory Examination* will be conducted from 8th May to 10th May, 2023. The Examination will be conducted according to the norms of Savitribai Phule Pune University Examination.

- **Instructions to the Students:**
 - Students should be present half an hour before the exam.
 - Students will not be allowed for exam without Identity card & dress code.
 - No Rexam will be conducted for the absent students.
 - Examination will be of **10 marks; Time: 1 hr.**

➤ **Pattern of Question Paper:**

Each paper of 10 marks and the pattern of question paper shall be:

Question 1 (1 Marks)	5 compulsory sub-questions, each of 1 mark; (such as define, short problem, / neat labeled diagram, short reasons, characteristics, applications, etc.)
Question 2 (2.5 Marks)	2 out of 3 –descriptive answer type questions of 2.5 marks each; answerable in sufficient length like write notes

Sr. No.	Date	Time	M.Sc.-I	M.Sc.-II
1	08/05/2023	10.00 am to 11.00 am	BOUT 121 (Plant Systematic II)	BOUT 241 (Botanical Techniques)
		11.00 am to 12.00 noon	BOUT 122 (Molecular Biology)	BOUT 241 (Advance Ecology)
2	09/05/2023	10.00 am to 11.00 am	BOUT 123 (Biochemistry)	BODT 243 (Seed Technology)
3		10.00 am to 12.00 noon	BODT 124 b (Mushroom Cultivation and Bio-pesticide technology)	BODT 244 (Plant Tissue culture technology)
4	10/05/2023	12.00 pm to 01.00 pm	Cyber Security - II	Cyber Security-IV
5		02.00 pm to 03.00 pm	Human Rights - II	Skill Development-II

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Mula Education Society's
Arts, Commerce & Science College, Sonai
Time table of Internal Examination for B.Sc. (April 2023)
Semester II/IV/VI

Day & Date	Class	Period I 8.00-8.50	Period II 8.50-9.40	Period III 9.50-10.40	Period IV 10.40-11.30
Wednesday 26.04.2023	FYBSc	Zoo-I/ Maths-I	Zoo-II/ Maths-II	--	--
	SYBSc	--	--	Che – I	Che – II
	TYBSc	Paper – I	Paper – II	--	--
Thursday 27.04.2023	FYBSc	Phy – I/ Geo – I	Phy – II/ Geo – II	--	--
	SYBSc	--	--	Bot – I/ Maths – I	Bot – II/ Maths – II
	TYBSc	Paper – III	Paper – IV	--	--
Friday 28.04.2023	FYBSc	Che – I	Che – II	--	--
	SYBSc	--	--	Geo – I	Geo – II
	TYBSc	Paper – V	Paper – VI	--	--
Saturday 29.04.2023	FYBSc	Bot – I	Bot – II	--	--
	SYBSc	--	--	Zoo – I/ Phy – I	Zoo – II/ Phy – II
	TYBSc	SEC – III	SEC – IV	--	--
Tuesday 02.05.2023	SYBSc	Marathi/ English	--	--	--

Important instructions:

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- 2) The obtained marks in above internal examination will be treated final and submitted to University.
- 3) All the papers will be of 10 marks each.
- 4) Answers are to be written on the question paper itself.
- 5) Pattern of question paper will be as per rules of University.
- 6) For any clarification, students should contact their subject teachers.
- 7) The examination will be held in regular classrooms.


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2. Internal Exam Question paper (sample copy)



Mula Education Society's
Arts, Commerce & Science College, Sonai.
Department of Chemistry

ACA – R -29

Rev : 00

Date: 15.06.2018

Class: M.Sc. Organic
Chemistry

Sub.: CHO-452(A)

Internal Test
CHO-452A

**Concepts and Applications of
Medicinal Chemistry.**

Academic Year: 2022-23

Semester: II

Date: 09/05/2023

Time: 12:00 To :01:00

Max: Marks: 20

Section - I

Q.1) Define / Explain

3M

1. Define: Protein.
2. Define: Medicinal Chemistry.
3. Define: Coenzyme.

Q.2) Write a Short Note On (Attempt any TWO)

4M

- i) Protein as a biological catalyst
- ii) Solid phase peptide synthesis
- iii) Biological Application of Folic Acid
- iv) Write Hansch equation and explain terms involved in it.

Q.3) Answer the Following (Attempt any One)

3M

- i) Draw structure of oxamniquine and explain its mechanism of action.
- ii) Explain Proton Pump Inhibitor



Mula Education Society's
Arts, Commerce & Science College, Sonai.

Department of Chemistry

ACA – R -29

Rev : 00

Date: 15.06.2018

Class: M Se. 1.

Sub.: CHI 130

Question Paper
Internal test

Academic Year: 2022-23

Annual /Semester: I

Date: 22/11/2022 Time:12.00

Max. Marks: 20 marks

Section-I

Instructions: 1. all questions are compulsory

Q1. Attempt the following (compulsory) 03 Marks

1. Which principal axis is present in NiCl_4 ?
2. Define Improper axis of symmetry?
3. Define Symmetry elements?

Q2. Attempt the following (any TWO) 04 Marks

1. Explain all symmetry elements and symmetry operations in NH_3 ?
2. Explain all symmetry elements and symmetry operations in XeOF_4 ?
3. Determine the point group of Ethylene molecule?
4. Determine the point group of Boric Acid molecule?

Q3. Attempt the following (any ONE) 03Marks

1. Explain all symmetry elements and symmetry operations in CH_4 molecule?
2. Explain all symmetry elements and symmetry operations in SF_6 molecule?

Section-II

Q4. Attempt the following (compulsory) 03 Marks

1. Define Electron Deficient Compound?
2. Define Electron Rich Compound?
3. Define Electron Precise Compound?

Q5. Attempt the following (any TWO) 04 Marks

1. Define acid by arrenius theory?
2. Define Interhalogen Compound?
3. Define Pseudohalogens?
4. Explain in brief about Diamond allotrope?

Q6. Attempt the following (any ONE) 03Marks

5. Explain Interhalogen Compound with suitable examples?
6. Explain Pseudohalogen Compound with suitable examples?



3. Internal Exam Attendance sheet (sample copy)

Mula Education Society's
Arts, Commerce & Science College, Sonai.
Department of Physics

ACA - R -29
Rev : 00
Date: 15.06.2018
Class: M.Sc. - II

Sub.: PHOT - 244H4
Energy Studies - II

Academic Year: 2022-23
Annual /Semester: IV
Time: 12:00 pm to 01:00 pm
Marks: 10
Date :- 09 /05/2022

Internal Exam March/April - 2023

Sr. No.	Roll No.	Name of Student	Student Sign	Marks
1.	01	Aghade Rutuja Vilas		05
2.	02	Barhate Rutuja Eknath		06
3.	03	Darandale Uday Patilba		07
4.	04	Dhere Akash Bapurao		05
5.	05	Gade Ankita Shashikant		06
6.	06	Gawali Shivani Jayant		06
7.	07	Ghodechor Dyaneshwari Namdev		06
8.	08	Kajale Shital Abasaheb		08
9.	09	Kardile Pranali Satish		07
10.	10	Lande Pratiksha Dinkar		06
11.	11	Latpate Rushikesh Ramkisan		07
12.	12	Misal Vaishnavi Janardhan		05
13.	13	Sawai Sarita Mohan		07
14.	14	Tekale Vaishnavi Sambhaji		07
15.	15	Toge Ganesh Ashok		05
16.	16	Devtarse kaveri Babasaheb		08

Supervisor's Name	No. of Student			Sign
	Appeared	Present	Absent	
Miss. Darandale A.A.	16	16	00	

Test Co-ordinator



Mula Education Society's
Arts, Commerce & Science College, Sonai.
Department of Physics

Subject Teacher Name	No.of Student			Sign
	Pass	Fail	% Pass	
Prof. Shirde R.S.	16	00	100%	

HOD

**4. Internal marks with signs (sample copy)**

Mula Education Society's Arts, Commerce & Science College, Sonai. Department of Chemistry							
ACA - R -30 Rev : 00 Date: 15.06.2018 Class: M.sc- II(organic Chemistry) Sub- CHO-452(A)		Mark List CHO-452(A) Concepts and Application of Medicinal Chemistry			Academic Year: 2022-23 Semester: IV Max. Marks: 30		
Ref: Ref: MES/ACSC/ACA /							
Sr. No.	Name of The students	Internal (Mark-10)	Seminar and PPT (Mark-10)	Assignment (Mark-5)	Short Quize (Mark-5)	Total (Out of 30)	Sign.
1.	AUTI MANISHA RAMKISAN	06	05	03	04	18	Auti
2.	BACHKAR SACHIN ASHOK	04	04	03	05	16	Bachkar
3.	BANKAR JAYASHRI BABASAHEB	07	08	04	05	24	Bankar
4.	BANKAR PRATIKSHA RANGNATH	04	04	02	05	15	Pratiksha
5.	BELHEKAR VAISHNAVI RAMESH	06	04	03	05	18	Belhekar
6.	BHAGWAT MANGESH SANJAY	04	05	03	05	17	Bhagwat
7.	BHALERAO SNEHAL VITTHAL	04	04	03	03	14	Bhalerao
8.	BHAWAR SANKET VIJAY	04	07	04	05	20	Bhawar
9.	BORHADE MAYUR ASHOK.	04	07	04	05	20	Borhade
10.	CHAVAN SHUBHANGINITIN	07	03	03	05	18	Chavan
11.	DAHATONDE RUTUJA SANJAY	04	04	03	04	15	Dahatonde
12.	DARANDALE NAVNATH NAMDEV	04	04	02	03	13	Darandale
13.	DARANDALE VAIBHAV SUNIL.	04	04	02	05	15	Darandale
14.	DESHMUKH AARTI RAJENDRA	06	08	04	05	23	Deshmukh
15.	DEVHARE SAGAR GORAKSHNATH	04	02	02	04	12	Devhare
16.	DHALE SAGAR ASHOK	06	04	03	05	18	Dhale
17.	DHANWATE AKSHDA ANNASAHEB	07	08	04	05	24	Dhanwate
18.	DHUMAL GAYATRI SANDIP	05	04	03	05	17	Dhumal
19.	GADAKH KSHITIJA ANIL	04	04	03	04	15	Gadakh
20.	GADAKH SHRIKRUSHNA SANJAY	04	03	02	05	14	Gadakh
21.	GADAKH SUDARSHAN BABASAHEB	04	03	02	05	14	Gadakh
22.	GAIKWAD SAURABH RAMESH	08	08	05	05	26	Gaikwad
23.	GAIKWAD SHITAL BABASAHEB	09	08	05	05	27	Gaikwad
24.	GITE RAHUL BHAGWAN	04	03	02	04	13	Gite



Mula Education Society's

ARTS, COMMERCE AND SCIENCE COLLEGE, SONAI

Tal. Newasa, Dist- Ahmednagar - 414105



Ph.: 02427-231384 Email: sonaicollege@yahoo.co.in, mesacsccollege@gmail.com Website: www.acssonaicollege.com

Affiliated to Savitribai Phule Pune University, Pune (I.D.PU/AN/ASC/031/1989)

NAAC Re-accredited with 'A' Grade, DBT Star College Scheme, ISO 9001: 2015 Certified, AISHE Code - C-42096



Mula Education Society's
Arts, Commerce & Science College, Sonai.

Department of Chemistry

25.	GOSAVI MAHESH SUNIL	04	07	04	05	20	Nakaly
26.	GUDADHE SHWETA MITTHU	05	06	04	03	18	Shurath
27.	JADHAV RUSHIKESH DHARMARAJ	04	03	03	04	14	Shubham
28.	JARE DIGAMBAR BHAUSAHEB	04	04	03	05	16	Hare
29.	JARE PANKAJ BABASAHEB	04	03	00	05	12	Pankaj
30.	KALE SNEHAL SUBHASH	09	08	05	05	27	Snehal
31.	KUNDE SHEETAL RAMRAO	08	08	04	05	25	Sheetal
32.	KURHE JAYDIP DILIP	04	04	02	04	14	Jaydip
33.	KURHE SAURABH ASHOK	04	05	03	05	16	Saurabh
34.	MAGAR PRAVIN HARIBHAU	05	05	04	04	18	Magar
35.	MARADE ARPIT BANDU	05	05	05	05	20	Arpit
36.	MORE MANGESH BALASAHEB	04	04	00	04	12	Mangesh
37.	MORE PRATIKSHA SARJERAO	07	07	04	05	22	Pratiksha
38.	MUSMADE AMRUTA ASHOK	07	04	03	05	19	Amruta
39.	ROTHE SACHIN NANASAHEB	06	04	03	05	18	Sachin
40.	SANAP AMOL BHAUSAHEB	04	03	02	04	13	Amol
41.	SAPTE AMOL DNYANDEO	04	03	01	04	12	Sapte
42.	SATRE MAHESH VISHNU	05	04	03	05	17	Satre
43.	SHINDE SHUBHAM SADANAND	05	04	03	05	17	Shubham
44.	SOMVANSHI NILAM GANESH	07	07	04	05	23	Nilam
45.	TARAWADE ARTI SANJAY	Ab	Ab	Ab	Ab	Ab	-
46.	TODMAL GANESH DILIP	05	07	04	05	21	Ganesh
47.	TUWAR KIRAN RAMBHAU	05	07	04	05	21	Kiran
48.	WAGH VAISHNAVI BABASAHEB Wabade Pooja Kondrum	04	04	02	02	12	Wabade
49.	ZINE PRITI PRAKASH	04	04	03	05	16	Pooja



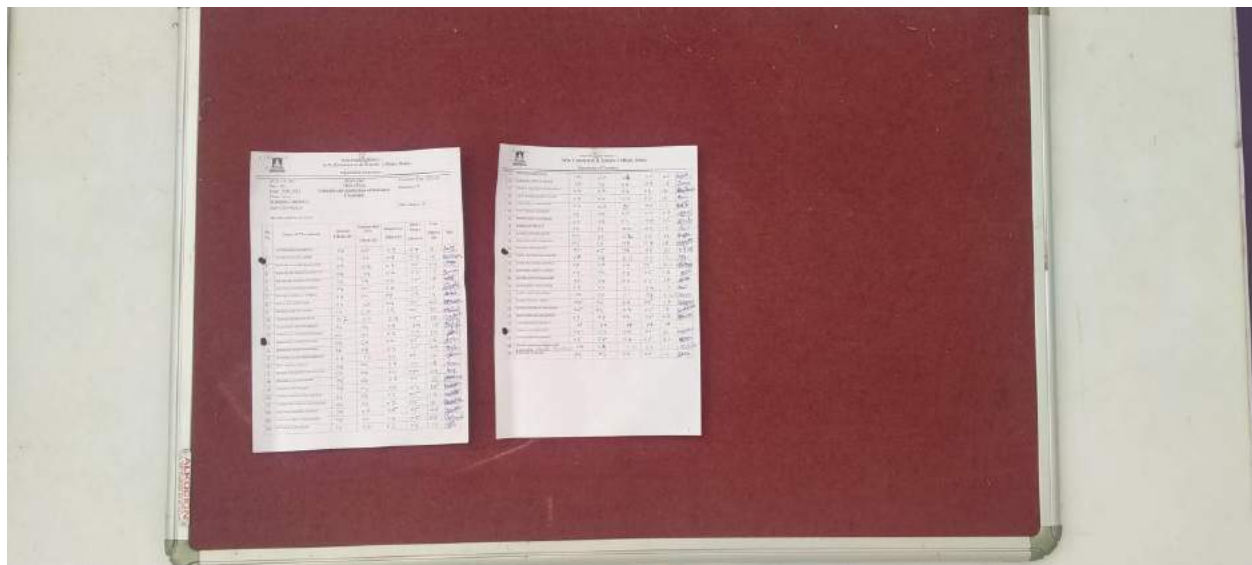
Mula Education Society's
Arts, Commerce & Science College, Sonai.
Department of Chemistry

Supervisor's Name	No of students			Sign
	Appeared	Present	Absent	
Miss. Kank P. S.	49	48	01	<i>Kank P. S.</i>
Total	49	48	01	<i>Kank P. S.</i>

Subject Teacher Name	No of students			Sign
	Pass	Fail	% Pass	
Miss. Kank P. S.	48	01		<i>Kank P. S.</i>

Kank P. S.
Test Coordinator


Princkle
HOD
Head
Department of Chemistry
Arts, Commerce & Science
College, Sonai, Tal. Newasa,
Dist. Ahmednagar - 414105




Internal marks displayed on noticeboard



Internal marks uploaded on university portal for final result



Savitribai Phule Pune University
 Examination Session 2023
 Marks Inward System for Colleges



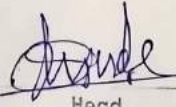
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6/27/2023 1 of 1

College Name	CAAA016340 - MULA EDUCATION SOCIETY'S ARTS, SCIENCE & COMMERCE COLLEGE		
Pattern Name	22519 - M.Sc. ORGANIC CHEMISTRY (REV.2019)	Batch No	202304088489
Subject Name	33423A - CBOP-4 CHO-452 A)MEDICINAL CHEMISTRY	Exam Type	INTERNAL OUT OF 30
Teacher Name	Kank Pratiksha Sanjay (Mob. No.: 8625018191) - Internal Examiner		

Total Students	Present Students	Absent Students	Not Applicable	Detained
49	48	1	0	0

Seat No	Marks/Grade	Seat No	Marks/Grade
334568	18	334593	16
334569	16	334594	13
334570	24	334595	27
334571	15	334596	25
334572	18	334597	15
334573	17	334598	16
334574	14	334599	18
334575	20	334600	20
334576	20	334601	13
334577	18	334602	22
334578	15	334603	19
334579	14	334604	18
334580	15	334605	13
334581	23	334606	13
334582	13	334607	17
334583	18	334608	17
334584	17	334609	23
334585	15	334610	(AB)
334586	14	334611	21
334587	14	334612	21
334588	26	334613	12
334589	13	334614	16
334590	20	334615	24
334591	18	334616	27
334592	15		


 Head
 Department of Chemistry
 Arts, Commerce & Science
 College, Sonai, Tal. Newasa,
 Dist. Ahmednagar - 414105
Stamp & Authorized Signatory

5. Sample of Assignment Submission

Assignment no: 4

Q.1] Attempt the following:

a) State the Arrhenius equation and explain the terms there in?

Ans → The Arrhenius eqⁿ is,

$$k = A e^{-E_a/RT}$$

Where,

- k = rate of chemical reaction
- A = constant
- E_a = Activation energy

b) Distinguish betⁿ molecularity and order of reaction

Ans →

Molecularity	Order
1) The total no. of atoms or molecules involved in the chemical reaction is given by stoichiometric chemical eq ⁿ is known as molecularity of reaction.	1) The sum of exponents and power in the rate of reaction is called order of reaction.
2) It is an experimental property.	2) It is an experimental property.
3) Molecularity of rea ⁿ is never zero or fractional it is always an integer.	3) Order of reaction can be zero or fractional.
4) Molecularity of rea ⁿ does not change with environ-	4) Order of reaction changes with atmospheric

Q.2] Attempt of the following

a) Obtain an expression for velocity constant of a 1st order reaction at equilibrium in terms of rate coefficients.

Ans → Consider a general reaction,

$$A \rightarrow \text{product} \quad t=0, a, \quad t=t, x$$

Let the initial conc. of reactant 'A' be a mole 'x' is conc. of product at time 't'. 'a-x' is be conc. of reactant at time 't'. Thus,

Ans → Given: $t_{1/2} = 2.5 \times 10^3 \text{ sec.}$

$$x = \left(\frac{1}{2}\right)^{1/2} = \left(\frac{1}{2} \times 100\right) = 20\%$$

$$a = 100$$

$$k = ?$$

$$t = ?$$

$$k = \frac{0.693}{t_{1/2}} = \frac{0.693}{2.5 \times 10^3}$$

$$k = 2.772 \times 10^{-4}$$

$$k = \frac{2.303}{t} \log \frac{a}{a-x}$$

$$t = \frac{2.303}{k} \log \frac{a}{a-x}$$

$$= \frac{2.303}{2.772 \times 10^{-4}} \log \frac{100}{100-20}$$

$$= 8.3080 \times 10^5 \log \frac{100}{80}$$

$$= 8.3080 \times 10^5 \cdot \log 10$$

$$= 8.3080 \times 10^5 \cdot \log 10$$

$$t = 8.3080 \times 10^5$$

Q.3] Define consecutive and parallel reaction with suitable example?

Ans → Consecutive reaction:

It is defined as reaction is proceed from reactant to product to one or more intermediate state.

e.g. $A \xrightarrow{k_1} B \xrightarrow{k_2} C$

Parallel reaction:

"The reaction in which a substance or reactant decompose more than one or more intermediate way is called as parallel or side reaction".

e.g. $A \xrightarrow{k_1} B$
 $A \xrightarrow{k_2} C$

Q.4] What is difference between unstable intermediate and an activated complex?

Ans → An unstable intermediate is an actual chemical species. It has normal bond order. It may be stabilized under the different reaction condition activated complex is postulated species which has maximum energy during the inversion from reactant to parallel.

e) Half-life of a 3rd order reaction is 2.5×10^3 sec. How long will it take for 1/8th of the reactant to be left behind.

Rate of reaction = $-\frac{d[A]}{dt} = k[A]^3 \dots \dots \text{①}$

Substitute conc. of reactant A with (a-x) we get rate of reaⁿ

$$-\frac{d(a-x)}{dt} = k[a-x]^3$$

$$-\frac{da}{dt} + \frac{dx}{dt} = k[a-x]^3$$

$$0 + \frac{dx}{dt} = k[a-x]^3$$

$$\frac{dx}{dt} = k[a-x]^3$$

By rearrange above eqⁿ.

$$\frac{dx}{(a-x)^3} = k \cdot dt \text{ OR}$$

$$k \cdot dt = \frac{dx}{(a-x)^3}$$

- This eqⁿ is only applicable for time 't' and conc. '(a-x)' for wide changing and time integrate above eqⁿ limit as,

$$k \cdot \int_0^t dt = \int_0^x \frac{dx}{(a-x)^3}$$

$$k \cdot [t]_0^t = \left[\frac{dx}{a-x} \right]_0^x$$

$$k \cdot t = [-\ln(a-x) + \ln a]$$

$$k \cdot t = -\ln a - \ln(a-x)$$

$$k = \frac{1}{t} \cdot \ln \frac{a}{a-x}$$

$$k = 2.303 \log \frac{a}{a-x}$$

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$\therefore \frac{dx}{a} = e^{-k_1 t}$ (3)

eqⁿ (3) is called exponential eqⁿ. i.e. conc of reactant A fall exponential with time B.

1) For rate of formation, $\frac{dy}{dt} = k_2 x$

2) For rate decomposition, $\frac{dy}{dt} = -k_2 y$

\therefore Net reaction,
 $\frac{dy}{dt} = k_1 x - k_2 y$

Multiply above eqⁿ with -ve sign.
 $-\frac{dy}{dt} = -k_1 x + k_2 y$
 $-\frac{dy}{dt} = k_2 y - k_1 x$ (4)

put eqⁿ (3) in eqⁿ (4)
 $-\frac{dy}{dt} = k_2 y - k_1 a e^{-k_1 t}$ (5)

Eqⁿ (5) is called linear differential eqⁿ of 1st order eqⁿ is.

$y = \frac{k_1 a}{k_2 - k_1} (e^{-k_1 t} - e^{-k_2 t})$ (6)

- If there is no change in no. of moles, i.e. sum of moles A, B, and C = Initial moles of reactant at time t = A of time t = 0

$x + y + z = a$
 $z = a - x - y$ (7)

put eqⁿ (6) in eqⁿ (7) we get.

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Where 'k' is the velocity constant.
 These eqⁿ is known as integrated form of first order reaction.

b) Derive the expression for the half life of an nth order reaction.

Ans -> Half-life period - (t_{1/2})
 We know that
 $k = \frac{1}{t(n-1)} \left[\frac{1}{(a-x)^{n-1}} - \frac{1}{a^{n-1}} \right]$

By rearrange above equation we get.
 $t = \frac{1}{k(n-1)} \left[\frac{1}{(a-x)^{n-1}} - \frac{1}{a^{n-1}} \right]$

For 50% react, t = t_{1/2} and then above eqⁿ x = a/2 becomes.
 $\therefore t_{1/2} = \frac{1}{k(n-1)} \left[\frac{1}{(a-a/2)^{n-1}} - \frac{1}{a^{n-1}} \right]$

$\therefore t_{1/2} = \frac{1}{k(n-1)} \left[\frac{1}{(a/2)^{n-1}} - \frac{1}{a^{n-1}} \right]$

$\therefore t_{1/2} = \frac{1}{k(n-1)} \left[\frac{2^{n-1}}{a^{n-1}} - \frac{1}{a^{n-1}} \right]$

$\therefore t_{1/2} = \frac{1}{k(n-1)} \left[\frac{2^{n-1} - 1}{a^{n-1}} \right]$

$\therefore t_{1/2} \propto \frac{1}{a^{n-1}}$

c) How does the concentration of intermediate be obtained in the case of consecutive reaction A → B → C

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Ans -> Consecutive reaction -
 The reaction which proceed from reactant to product into one or more intermediate state - Consider a reaction.

	A	$\xrightarrow{k_1}$ B	$\xrightarrow{k_2}$ C
Initial time (t=0)	a	0	0
time (t)	x	y	z

The rate of decomposition of reactant A.
 $\frac{dx}{dt} = -k_1 x$

Multiply above eqⁿ with -ve sign E.
 $-\frac{dx}{dt} = k_1 x$

By rearrange the eqⁿ.
 $-\frac{dx}{x} = k_1 dt$

Integrate above eqⁿ without limit,
 $-\int \frac{dx}{x} = k_1 \int dt + c$

$-\ln x = k_1 t + c$ (1)

Hence at time t=0, x=a then
 \therefore eqⁿ (1) become.
 $-\ln a = k_1 \cdot 0 + c$ (2)
 $c = -\ln a$ (3)

put eqⁿ (3) in eqⁿ (1)
 $-\ln x = k_1 t - \ln a$
 $\therefore -\ln x + \ln a = k_1 t$
 \therefore multiply with -ve sign.
 $\ln x - \ln a = -k_1 t$
 $\ln \left(\frac{x}{a} \right) = -k_1 t$

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g.3. solve the following.

a) In the Arrhenius eqⁿ for a certain reaction the values of A, E, Ea are $4 \times 10^{13} \text{ sec}^{-1}$ and 38.6 kJ mol^{-1} respect. If the reaction is of the 1st order at what temp. will its half life be 10 minutes?

Ans -> Given:
 $A = 4 \times 10^{13} \text{ sec}^{-1}$
 $E_a = 38.6 \text{ kJ mol}^{-1}$
 $t_{1/2} = 10 \text{ minutes} = 10 \times 60 = 600 \text{ sec.}$
 $k = \frac{0.693}{t_{1/2}}$
 $k = \frac{0.693}{600}$
 $k = 1.155 \times 10^{-3}$
 $k = A \cdot e^{-E_a/RT}$
 $\log k = A - \frac{E_a}{RT}$
 $\log (1.155 \times 10^{-3}) = 4 \times 10^{13} - \frac{38.6}{8.314 \times T}$
 $-2.9374 = 4 \times 10^{13} - \frac{38.6}{8.314 \times T}$
 $\therefore T = 4 \times 10^{13} - \frac{38.6}{8.314 \times (-2.9374)}$
 $T = 4 \times 10^{13} - \frac{38.6}{-24.4216}$
 $T = 4 \times 10^{13} + 4.0374$
 $T = 40040$
 $T = 400.40$

Q1] In a 1st order reaction the reactant conc. reactant concentration by two third in a millisecond. In how much time will it be reduced to one ninth?

Ans → Given:
 $t = \text{millisecond} = 1000 \text{ sec}$
 $a = 1$
 $a - x = 2/3$

Formula -
 $k_1 = \frac{2.303}{t} \log \frac{a}{a-x}$
 $= \frac{2.303}{1000} \log \frac{1}{2/3}$
 $= 2.303 \times 10^{-3} \log 3/2$
 $= 2.303 \times 10^{-3} \times 0.1760$
 $k_1 = 4.0532 \times 10^{-4}$
 $(a-x)/a = 1/9 = t = ?$

$k_1 = \frac{2.303}{t} \log \frac{a}{a-x}$
 $t = \frac{2.303}{4.0532 \times 10^{-4}} \log \frac{1}{1/9}$
 $t = \frac{2.303}{4.0532 \times 10^{-4}} \log 9$
 $= 5681.98 \times 0.9542$
 $t = 5421 \text{ sec.}$

(c) Chlorofluro oxide (CFO) decays according to the second order rate law. If the initial concⁿ is $2.5 \times 10^5 \text{ mol}^{-1}$. Calculate the half life and concⁿ after 4 minutes.
 [Rate constant $k = 2.25 \times 10^{-7} \text{ mol}^{-1} \text{ s}^{-1}$]

Ans → Given:
 $a = 2.5 \times 10^5 \text{ mol}^{-1}$
 $k = 2.25 \times 10^{-7} \text{ mol}^{-1} \text{ s}^{-1}$
 $t = 4 \text{ minute}$
 $= 4 \times 60 = 240 \text{ sec}$
 $t_{1/2} = ?$
 $x = ?$

Formula -
 i) $t_{1/2} = 1/a \cdot k$
 $t_{1/2} = \frac{1}{2.5 \times 10^5 \times 2.25 \times 10^{-7}}$
 $t_{1/2} = \frac{1}{662.5}$
 $t_{1/2} = 1.577 \times 10^{-3} \text{ sec.}$

ii) $k = \frac{1}{a \cdot t} \cdot \frac{x}{a-x}$
 $x = (a-x) \cdot k \cdot a \cdot t$
 $x = 2.5 \times 10^5$

Assignment no. 2

Q1] Attempt the followings

1] For the parallel reaction, $A \xrightarrow{k_1} B$, $A \xrightarrow{k_2} C$
 $A \rightarrow D$. Determine the concentration of B, C, and D

Ans → Parallel reaction -
 "The reaction in which a substance or reactant decompose than one way is called as parallel or side reaction."
 - Such reaction gives more than one independent product.

$A \begin{cases} \xrightarrow{k_1} B \\ \xrightarrow{k_2} C \end{cases}$

- If one of the reaction utilize major portion of the reactant it is called main reaction and other is called side reaction.
 $k_1 \gg k_2$ then,
 $A \rightarrow B$ main reaction (1)
 $A \rightarrow C$ side reaction (2)

From above eqⁿ
 - The rate eqⁿ for 1st reaction becomes, hence,
 $\frac{d[A]}{dt} = -k_1 [A]$ or
 $-\frac{d[A]}{dt} = +k_1 [A]$ (1)

For second reaction
 $\frac{d[A]}{dt} = -k_2 [A]$ or
 $-\frac{d[A]}{dt} = k_2 [A]$ (2)

From eqⁿ (1) & (2) the net reacⁿ becomes,
 $-\frac{d[A]}{dt} = k_1 [A] + k_2 [A]$ (3)

Here both reaction follows simple first order differential form in,
 $[A] = a \cdot e^{-(k_1+k_2)t}$ (4)

For product B & C
 $\frac{d[B]}{dt} = k_1 [A]$ (5)
 $\frac{d[C]}{dt} = k_2 [A]$ (6)

put eqⁿ (4) in eqⁿ (5) and (6)
 $\frac{d[B]}{dt} = k_1 \cdot a \cdot e^{-(k_1+k_2)t}$ (7)
 $\frac{d[C]}{dt} = k_2 \cdot a \cdot e^{-(k_1+k_2)t}$ (8)

by rearrange and integrate (7) and (8)
 $[B] = \frac{k_1 \cdot a}{k_1 + k_2} (1 - e^{-(k_1+k_2)t})$ (9)
 Similarly,
 $[C] = \frac{k_2 \cdot a}{k_1 + k_2} (1 - e^{-(k_1+k_2)t})$ (10)

by taking reaction of eqⁿ (9) and (10) we get,
 $\frac{[B]}{[C]} = \frac{k_1}{k_2}$ (11)

2) Consider the reaction mechanism,
 $A + B \xrightarrow{k_1} C$ (1)
 $C \xrightarrow{k_2} D$ (2)

Write the expression of $\frac{d[A]}{dt}$ the rate of product formation, assuming equation is established.

shed in the 1st order reaction before any appreciable amount of product is formed. OR
 Explain pre-equilibrium approximation show that $\frac{d[P]}{dt} = k_p [A]^2 [B]$ for the following reaction.

$A + B \xrightarrow{k_1} I, I + B \xrightarrow{k_2} P$ where I is an intermediate?

Ans → The rate of formation of equilibrium and rate of decomposition eq^m is faster than rate of formation of product.

Consider a reaction.

$A + B \xrightleftharpoons[k_{-1}]{k_1} AB \xrightarrow{k_2} P$

here, pre-equilibrium arises.
 i.e. $\frac{k_1}{k_{-1}} > k_2$

From above reaction rate for forward reaction
 $\frac{d[A]}{dt} = -k_1 [A] [B]$

Rate for backward reaction
 $\frac{d[A]}{dt} = k_{-1} [AB]$ eq^m

The net reaction rate
 $\frac{d[A]}{dt} = k_1 [A] [B] - k_{-1} [A] [B]$

hence, above eqⁿ becomes,
 $k_1 [A] [B] - k_{-1} [A] [B] = 0$
 $k_1 [A] [B] = k_{-1} [A] [B]$
 $\frac{k_1}{k_{-1}} = \frac{[AB]}{[A][B]}$ eq^m
 $k = \frac{[AB]}{[A][B]}$ eq^m ①
 $[AB] \text{ eq}^m = k [A] [B]$, where $\frac{k_1}{k_{-1}} = k$.

Thus, rate for product formation becomes,
 $\frac{d[P]}{dt} = k_2 [AB]$ eq^m ②
 $\frac{d[P]}{dt} = k_2 k [A] [B]$

put eqⁿ in ② and ①

$\frac{d[P]}{dt} = k [A] [B]$ ③

Where, $k_2 k = k$
 in eqⁿ ③ eq^m is not involve hence, pre-equilibrium follows 2nd order kinetics.

3) Obtain the expression for rate constant for 2nd order reaction. When reactants in concentrations.

Ans → Consider a reaction
 $A + B \rightarrow \text{product}$
 rate of reaction = $-\frac{d[A]}{dt} = k [A] [B]$ ①

If (a-x) and (b-x) are the concentration of reactant time 't' then above eqⁿ becomes,
 rate of reaction = $-\frac{d(a-x)}{dt}$
 $\frac{dx}{dt} = k(a-x)(b-x)$ ②

by rearranging eqⁿ
 $k \cdot dt = \frac{dx}{(a-x)(b-x)}$ ③
 by rearranging eqⁿ.

$k \cdot dt = \frac{dx}{(a-b) \left[\frac{1}{(b-x)} - \frac{1}{(a-x)} \right]}$
 $k \cdot dt = \frac{1}{(a-b)} \left[\frac{dx}{(b-x)} - \frac{dx}{(a-x)} \right]$ ④

For wide change in concentration integrate above eqⁿ with limit, we get,

$k \int_0^t dt = \frac{1}{(a-b)} \left[\int_0^x \frac{dx}{(b-x)} - \int_0^x \frac{dx}{(a-x)} \right]$

$k \cdot t = \frac{1}{(a-b)} \left[-\ln(b-x) \Big|_0^x - [-\ln(a-x)]_0^x \right]$
 $k \cdot t = \frac{1}{(a-b)} \left[-\ln(b-x) + \ln b - \ln(a-x) + \ln a \right]$
 $k \cdot t = \frac{1}{(a-b)} \left[\ln b + \ln(a-x) + \ln b + \ln(a-x) - \ln a \right]$
 $k \cdot t = \frac{1}{(a-b)} \left[\ln \frac{b(a-x)}{a(b-x)} \right]$
 $k = \frac{1}{t(a-b)} \ln \frac{b(a-x)}{a(b-x)}$

$k = \frac{2.303}{t(a-b)} \log \frac{b(a-x)}{a(b-x)}$ ⑤

eqⁿ (5) is an expression for velocity constant with unequal initial concentration.

Q2. Solve the following.

a) Calculate energy of activation for a reaction if rate of the reaction is doubled by changing the temperature from 27°C to 37°C?

Ans → Given:
 $T_1 = 27^\circ\text{C} = 27 + 273 = 300\text{K}$
 $T_2 = 37^\circ\text{C} = 37 + 273 = 310\text{K}$
 if rate of reaction is doubled
 $k_2 = 2k_1$
 $E_a = ? / R = 8.314\text{J}$

Formula:
 $\log \frac{k_2}{k_1} = \frac{E_a}{2.303R} \left[\frac{T_2 - T_1}{T_1 T_2} \right]$
 $\log \frac{2k_1}{k_1} = \frac{E_a}{2.303} \left[\frac{310 - 300}{300 \times 310} \right]$
 $\log 2 = \frac{E_a}{2.303} \left[\frac{10}{93000} \right]$
 $0.3010 = \frac{E_a}{2.303} \left[\frac{10}{93000} \right]$
 $0.3010 = \frac{E_a}{2.303} \times 1.0752 \times 10^{-4}$
 $E_a = \frac{0.3010 \times 2.303}{1.0752 \times 10^{-4}}$
 $E_a = \frac{0.693205}{1.0752 \times 10^{-4}}$
 $E_a = 6447.20$

b) Show that in every 1st order reaction time required for 75% completion of reaction is double the half life period.

Ans → Given:
 $a = 100$

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$x = 75\%$, $t_1 = 20 \text{ min}$, $t_2 = 40 \text{ min}$

$a - x = 100 - 75 = 25\%$

Formula :-

$$k_1 = \frac{2.303}{t} \log \frac{a}{a-x}$$

$$k_1 = \frac{2.303}{20} \log \frac{100}{100-75}$$

$$k_1 = \frac{2.303}{20} \log \frac{100}{25}$$

$$k_1 = \frac{2.303}{20} \log 4$$

$$k_1 = \frac{2.303}{20} \times 0.6020$$

$$k_1 = 1.786 \times 10^{-2} \text{ min}^{-1}$$

Take ratio of eqⁿ (1) and (2)

$$\frac{k_2}{k_1} = \frac{t_1}{t_2} \times \frac{a-x_1}{a-x_2}$$

$$\frac{k_2}{1.786 \times 10^{-2}} = \frac{20}{40} \times \frac{100-75}{100-40}$$

$$k_2 = 2.00 \times 10^{-2} \text{ min}^{-1}$$

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c) In a reaction the decrease in reactant concentration to 20% in 20 min and 40% in 40 min. Calculate rate of reaction and rate constant?

Ans -> Given.

$T_1 = 20 \text{ min}$
 $T_2 = 40 \text{ min}$
 $t_1 = 20 \text{ min} = 20 \times 60 = 1200 \text{ s}$
 $t_2 = 40 \text{ min} = 40 \times 60 = 2400 \text{ s}$
 $a = 100$

1) $a-x = 100 - 20\% = 80\%$
 2) $a-x = 100 - 40\% = 60\%$

1) $k_1 = \frac{2.303}{t} \log \frac{a}{a-x}$

$$k_1 = \frac{2.303}{1200} \log \frac{100}{80}$$

$$k_1 = \frac{2.303}{1200} \log (1.25)$$

$$k_1 = 1.919 \times 10^{-4} \text{ s}^{-1}$$

$$k_1 = 1.859 \times 10^{-4} \text{ s}^{-1}$$

2) $k_2 = \frac{2.303}{t} \log \frac{a}{a-x}$

$$k_2 = \frac{2.303}{2400} \log \frac{100}{60}$$

$$k_2 = 9.595 \times 10^{-4} \log (1.6)$$

$$k_2 = 9.595 \times 10^{-4} \times 0.220$$

$$k_2 = 2.1109 \times 10^{-4} \text{ s}^{-1}$$

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Assignment No. 1

3) What are the essential principles of method transfer? Discuss in detail: documentation, communication, acceptance criteria, implementation & method validation & modification?

→ There are five essential principles, which will assure successful method transfer: documentation, communication, acceptance criteria, implementation & method validation & revalidation.

i) Documentation: method transferred from development laboratory to designated laboratory. The essential elements are:

- a written procedure - step by step description of manipulation, specific reagent, equipment, instrumentation & critical parameters, each step of procedure, instruction give one possible interpretation. It disseminates method transfer from method validation. The procedure is correct, precise & received.

ii) Method Validation Report: It contains experimental design & data that justify the conclusion. The analytical method written, performed as intended.

iii) System suitability criteria: It defines the minimum acceptance criteria prior to analysis.

iv) Communication: The ARD & QC Staff's should meet before transfer to discuss relevant practical aspects of the method, particularly manipulative steps. These discussions should be initiated before validation.

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v) Method modification & revalidation:-

It significant modification to an method are incorporated at the time of transfer or revalidation may be necessary to ensure that the modification have not invalidated previous conclusion in the method. Validation repeat. Not all change in method required revalidation. The examples of method validation give above represent method revalidation required revalidation of the method. The version of method is being employed for product analysis method validity & method transfer. It includes:

- Automation: The use of robotic apparatuses, calibrated reagents, instead of all manipulations of previous manual method. Only precision experiment need to be repeated occur in the laboratory after method transfer.
- Sample preparation: It would be desire to use whole table instead of ground-table composition. The modification solvent-solvent or solvent-solid ratio's are changed in the extraction step.
- Dilution: If solvent ratio remain identical to those in the original method & the analytical concentration are also the same, only the precision is likely to be affected & those experiment repeat.

complete. It is possible to introduce any desirable change/modification into a P.D. Validation report prior to registration. Inter-departmental communication allows time to generate data to justify alternatives to prepare method validation report included in registration package e.g. changes in sample preparation, equipment requirement, availability, cost-effectiveness of required reagent.

iv) Acceptance criteria: The designated laboratory is responsible for issuing & following SOPs define the critical factors accepting an analytical method. The data generated by SOPs basis of method transfer report. The designated laboratory responsible for data consistency resulting from the use of the method. Most of SOPs probe & acceptable for unique criteria for define a method acceptable e.g. different statistical approaches for data evaluation, different schemes for evaluating operator to operator or day to day variability.

v) Implementation: - The designation laboratory must follow the procedure written to ensure that method submitted by data base to be included in the method validation report to add additional data at the time of method transfer.

1) Alternative use of chromatographic technique - The change in specificity & resolution as well as quantitative aspect of the method. This type of modification require all method validation parameters to be reassessed to specificity, linear, accuracy, precision & time of test.

2) Write a short note on ILQ processes.

→ The Method transfer - It involves more designated laboratory obtain result expected after analyzing a sample of representative product. There will not assure consistent performance of the method over time & actually most common results arising from compensating errors.

ii) Laboratory: - Each laboratory in the method transfer process should define, independently, an experimental protocol to be followed for every method transferred to most efficiently way to take advantages of the scientific data base already established & concluded in the method validation report.

iii) function: - a) The designated laboratory should confirm the linearity & recovery for the analyte alone & in presence of the known product components by designing the experimental protocol for the

ILQ so that it resemble as much as possible, that is carried out by the

① Advantages:

a) Allow comparison of the result raw data & calculated results with those already in the method validation report by the transfer report to be reviewed by regulatory agency as a complementary package.

② Method development & designated lab: - Should test a common sample population that should be represent of the intended product. Comparison of data provides an additive level of inter-laboratory information as well as forming basis of inter-laboratory qualification (ILQ) process.

③ Experimental design: allows bids to be traced to an instrument in one laboratory the method itself and specific assay reagents that both lab will be analyzed both analytical prepared & reference product sample.

④ Bids/Impression: associated with the assay of the former are clearly method.

⑤ Anomalous results: It is associated only with the assay of the former the clearly indicate a problem with the conduction of the method in designated

laboratory corrected by additional input into the method by training.

⑥ Result Conclusion: The experimental summarized in the method transfer report overall objective of the results should be documentation that the method is acceptable, it is the responsibility of the designated laboratory.

⑦ The Method Transfer Report: It remains in the files of the designated laboratories along with the method validation report to support subsequent audits.

→ Discusses fundamental definition of Variation & Inter laboratory transfer.

→ Introduction: It is necessary to introduce fundamental definitions is necessary to distinguish the responsibility of the laboratory that develop a method from those of laboratory who will use the method. The "gap" between the two laboratories is bridged by the method transfer process.

ii) pharmaceutical industrial setting, the analytical research & development group group usually provides validated analytical methods.

iii) Method Validation report - Is submitted to regulatory agency, a method & the supporting data in the report are viewed by both manufacturing & control reviewing chemists & one (more) Validation laboratory at the agency.

iv) Validation of the analytical procedure
The assessments the Validation laboratory referred to as the validation of the analytical procedure. If use of term Validation in all the above situation is

v) ARD group - normally develop the original method, who validates analytical methods & who transfer them depend upon concern stated.

vi) Most of Pharmaceutical Companies - ARD group are responsible for the development of analytical method & their charter is to provide appropriate test method, specification & stability data

4) What is different between method transfer & variation unitd note on method validation Report.

→ Introduction: There are five essential principle which will ensure successful method transfer: documentation, communication, acceptance criteria, implementation & method

modification & revalidation

i) Documentation - method transferred from development laboratory to designated laboratory. The essential elements are -

① a written procedure - step by step description of manipulation, specific reagent, equipment intertesting & critical parameters

② method Validation Report - It contains experimental design & data that justify the conclusion the analytical method written, perform as intended

③ system suitability criteria - It defines the minimum acceptance criteria to analysis

Method Validation report:-
The essential principle of method transfer emphasize the importance of distinguishing between validation & method transfer & established the scientific qualification of a specific analytical method. Validation report transfer of a validated method is governed by the SOP established by the designated laboratory which define their acceptance performance criteria. Method Validation report is a pivotal document for any regulatory submission because it forms the basis for any scientific qualification of the method.

iv) It is appropriate to renew certain aspects of the method validation report which relates directly to the method transfer process & there by qualify acceptable performance in the designed lab

① Specificity (Selectivity)

i) It defines ability of the method to describe / measure the analyte to the exclusion of relevant components, which might interfere.

ii) Experiment:- to establish method specificity include evaluating main component, any known related components, such as synthesis - relates impurities & degradation on products

iii) less relevant component such as metabolites or isomers, which might help to define the limits of a method resolution may also evaluated

iv) A similar assessment is repeated after stressing the drug to accelerate degradation under the influence of heat, light, oxidation & acid & base hydrolysis

b) Chromatographic parameters:

i) It is used as the minimum standard of performance in system suitability

ii) The resolution of a crucial pairs of peaks in the chromatogram defines minimum separation requirement

iii) The minimum resolution factor in the system suitability test is generally used in the comparison.

5) Define i) linearity ii) specificity

→ Linearity:- It is defined the actual analytical response as a function of analytical concentration & range. Describes a region over which acceptable linearity, precision & accuracy are achieved.

Specificity:- It defines ability of the method to describe measure the analyte to the exclusion of relevant components which might interfere is called specificity

6) Give the difference between Accuracy & Precision

→ Accuracy:-

i) The recovery of the analyte of interest from the given matrix can be used as a measure of the accuracy or bias of the method.

ii) The same range of concentration as employed in the linearity study

iii) The linearity of experiment is repeated in the presence of matrix constituents; in corporation of impurities & degradation products may also apply

Precision:-

i) It refers to the variability of an analytical result as a function of operator, method, manipulation & day to day environment.

ii) The statistical data generated to demonstrate assay precision essential for efficiency, analysis can be both linearity & recovery data for the standard assessment.

iii) To include additional three of comparative analyses of the sample of representative product usually a minimum of ten replication.

7) Explain the terms chromatographic parameters

→ a) Linearity - It is defined the actual analytical response as a function of analytical concentration & range present over which acceptable linearity, precision & accuracy are achieved.

d) Accuracy - The recovery of the analyte of interest from the given matrix can be used as a measure of the accuracy or bias of the method.

e) Precision - It refers to the variability of an analytical result as a function of operator, method manipulation & day to day environment. To include additional three of comparative analyses of the sample of representative product usually a minimum of ten replication.

Assignment No. 2

1) Write a short note on overview of world wide regulation use for the Validation methods used in pharmaceutical analysis

→ a) The European community guidelines -

i) In July 1993 & then in 1992, the EC issued an analytical validation guide in their publication "The Rules Governing medicinal product in European community"

ii) The European Guidelines indicate that are applicable to the following sections of the Chemical pharmaceutical & biological documentation

1. A Development pharmaceuticals

1. A In-process control during manufacturing

1. B Control tests on intermediate product

1. C Control tests on the finished product

1. F Stability

iii) The guidelines state that revalidation of the procedure may be necessary in certain circumstances such as transfer from analytical development, quality control, or when significant changes in the manufacturing process of the starting material or in the composition of the finished product have occurred. The degree of revalidation depends upon the nature of the changes. It includes

a) Identification: Specificity

b) Impurity content test, Specificity

Limit of detection or limit of quantification

iv) General recommendation are given which require that the procedure includes method principles & are described in such way that they may be repeated by regulatory authority or state laboratory.

v) In a chromatographic system, a system suitability test should be provided. The details formulas for result calculation should be given to gether with precise descriptions of equipment of commercially available. The details of a method as similar as possible using standard equipment should be given. Method found in pharmaceutical are considered to be validated provided that they are used for the intended application. Similarly, reference substance should be evaluated for their intended purpose. Complete data showing validity should be indicated.

B) The Japanese ministry of Health and Welfare (MHW) - i) The Japanese regulatory Drug Approval & Licensing procedure in Japan 1992 do not give specific guidance on the requirements for Japan 1992 analytical method validation. This has been entrusted to the scientific judgement of each individual pharmaceutical company. Validation is mentioned as a matter to be addressed in the setting.

2) How the biological sample study by USA guidelines

→ a) The United States Food & Drug Administration - The report was intended to provide a framework of the further development of US guidelines on the subject. Some principles & requirements for established & valid method are described & include each step should be investigated to determine the extent to which matrix & environmental variables could affect the determination of the analyte type.

1. A method validation report should be provided. The same biological matrix should be used for validation as in the intended real samples.

2. The stability of the drug sample matrix should be determined. The concentration range must be defined in the method analog standard curve derived.

3. An adequate no. of standard must be used to define adequately the relationship between concentration & response.

4. The accuracy & precision with which known concentrations & analyte in the biological matrix can be determined must be demonstrated.

3) What are the Japan Guideline use to the study biological sample

→ The Japan ministry of Health & Welfare

vi) General recommendation are given which require that the procedure includes method principles & are described in such way that they may be repeated by regulatory authority or state laboratory.

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3) What are the Japan Guideline use to the study biological sample

→ The Japan ministry of Health & Welfare

The study is intended for Health & welfare. The study is intended to examine the absorption, distribution, metabolism & excretion of drugs & issues of test methods & parameters to be determined. The only reference to validation appears in the test method section where it states "Assay method". The assay method & its sensitivity, precision, specificity etc. should be clearly defined.

4) Give the Guideline provided by Europe to analysis the biological sample?

→ (A) The European community:

- i) An European community provided basic guidance on the presentation of data on the validation of test procedure carried out for toxicological & pharmacological study.
- ii) No specific details are given out for how validation should be performed but several recommendations are provided.
- iii) The bioanalysis is often carried out in more than one laboratory it is very important to be able to compare result between laboratories. Two cases should be considered.
 - a) When the same test procedure is always used, quality control between the laboratory is necessary.

5) What are guidelines provided by Japan to analysis pharmaceutical products?

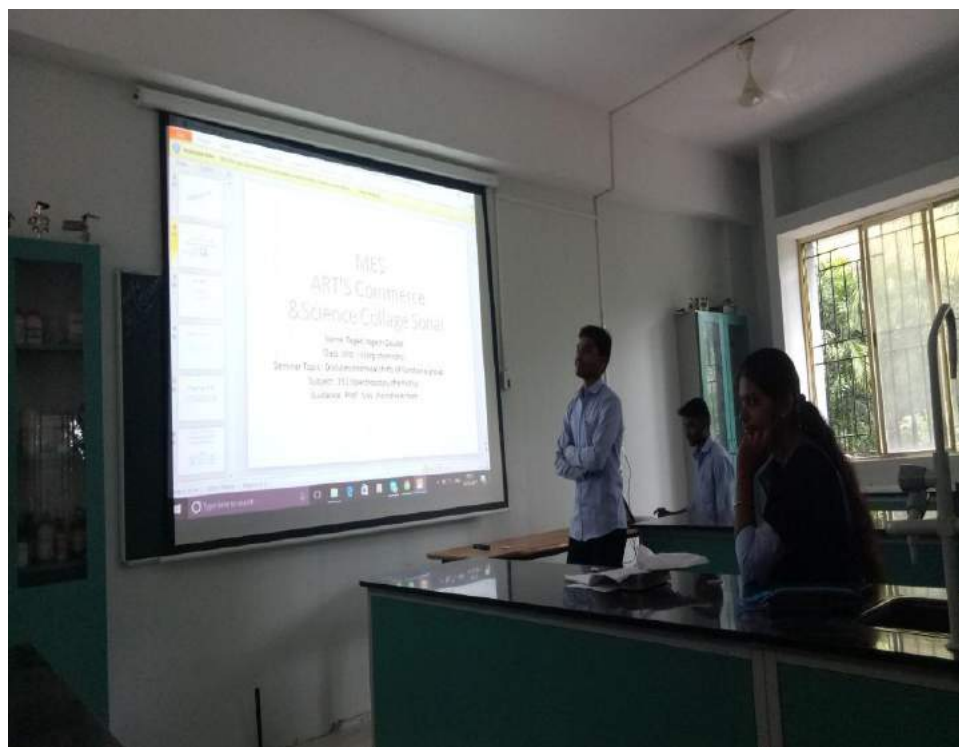
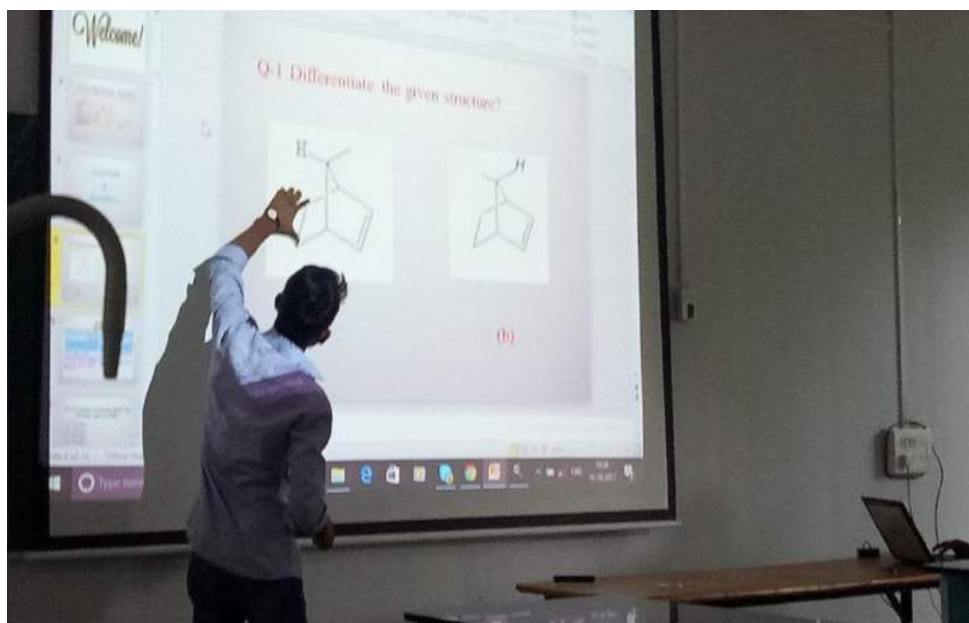
→ The Japan describes the typical analytical parameters used in assay validation: accuracy, precision, specificity, limit of detection, limit of detection, limit of quantization, linearity & range. The common validation scheme:

- 1) Data demonstrating suitable assay precision & linearity over a wide range corresponding to data demonstrating that neither fresh nor degraded placebo interferences with the proposed method.
- 2) Data characterizing day to day, lab to lab, analyst to analyst & column to column variability.

6. Sample of Offline Seminars Conducted



(Seminar by Department of Chemistry Conducted on 10/03/2023)



(Seminar by Department of Chemistry Conducted on 10/03/2023)

PRINCIPAL
Mula Education Society's
Arts, Commerce & Science College,
Sonai, Tal. Newasa, Dist. A' Nagar-414105